

Garant

Indexable insert for turning VBMT 110302, for finish machining, Grade: HB7120-1

**Order data**

Order number	261142 HB7120-1
GTIN	4045197818782
Item class	21G

Technical description

Corner radius	0.2 mm
Cutting speed v_c main application	90 - 290 m/min
Cutting depth a_p	0.2 - 1.5 mm
Main application	M
Cutting conditions	continuous
Feed f	0.1 - 0.3 mm/rev.
Grade	HB7120-1
Chip breaker	VS
Finishing/roughing assignment	Finishing
Tool material	Carbide

ISO code indexable insert	VBMT 110302
Number of changes/inserts	2
Type of product	Indexable insert for turning